

# Work Order ID 119080

May-08-14 7:42:33 AM

**\*119080\***

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Item ID: D4653-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Vent Manifold Assembly  
 Start Date: 5/08/14 Start Qty: 6.00 **\*6\*** Cust Item ID:  
 Required Date: 5/29/14 Req'd Qty: 6.00 **\*6\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4653	REV A								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00				6		FF	14-07-03
Packaging									
170		0.00							
<b>*170*</b>									
Small Fab	Memo	0.00				6		FF	14-07-03
Small Fab	INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG								
	BATCH #: <u>M 118348</u>								
180	QC3 Inspect part completeness to step on W/O	0.00							
<b>*180*</b>									
QC	Memo	0.00							
Quality Control									

EB  
14/07/03  
DAS  
27  
9-89

6

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 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>823/A</u>	0.00				<u>601</u>		<u>1473</u>	DAS 26 9-89
*190*									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
*200*									
QC	Memo	0.00							
Quality Control									

MLJ 14-07-04  
ME  
14-7-03

# Picklist Print

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\*119080\*

Parent Item: D4653-041

\*D4653-041\*

Parent Item Name: Vent Manifold Assembly

Start Date: 5/08/14

Required Date: 5/29/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC  
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4653-3		Manufactured	No			110	Each	24.0000	1	6			
*D4653-3*									**			FF 14-07-03	
Collar													

Location	Loc Qty	Loc Code
GA 117662	24	
114704	24	

D4653-045		Manufactured	No			170	Each	8.0000	2	12			
*D4653-045*									**			FF 14-07-03	
Fitting Assembly													

Location	Loc Qty	Loc Code
ST117 114667	8	
114665	8	